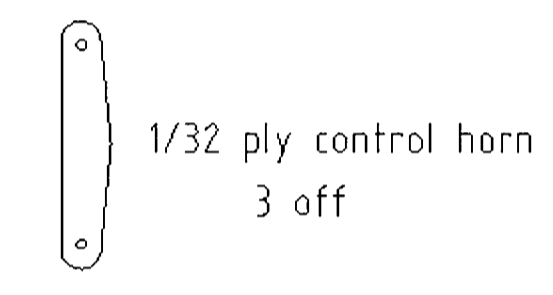


R1 and R7 3/32 all others 1/16



1/8x1/2 t.e.
not pre shaped
because of taper

